



2007 National Symposium on Market Transformation

**"Accelerating the Pace: Deepening and Broadening
Efficiency Efforts"**



COMMERCIAL (C3): ADVANCED ROOFTOP UNITS

Commercial RTU Diagnostics: Transforming the HVAC service market

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ACEEE / CEE

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Outline

- Objectives, approach and benefits
- Evolution of portable to embedded technology
- Potential energy savings
- Service Assistant portable technology
- Sentinel Embedded technology
- DSM programs and Title 24

Objective: Better control of valuable resources



Electric power



Air conditioning
service labor

Approach: Measure and improve

- Monitor HVAC equipment performance
 - When becoming inefficient
 - When small problems are growing into big ones
- Dispatch the correct skilled service labor at the right time
- Track and feedback service effectiveness
 - When training is needed

Benefits

- More reliable HVAC equipment requiring less emergency service
- More effective/productive service with better controlled cost
- Reduced annual kwh and peak kW electricity consumption

Evolutionary process of tracking and improving performance

- Portable tools and handheld computers
 - Service companies use to:
 - Find service opportunities to sell
 - Verify and communicate benefits of effective service to customers
 - Track and improve effectiveness of service work
 - Utilities use to:
 - Track effectiveness of incentive programs

Evolutionary process of tracking and improving performance

- Embedded sensors and remote monitoring
 - Service companies use to:
 - Provide more accurate diagnostics with objective information
 - Service response when needed
 - Utilities can use to:
 - Incentivize for sustained and persistent savings

Types of savings opportunities

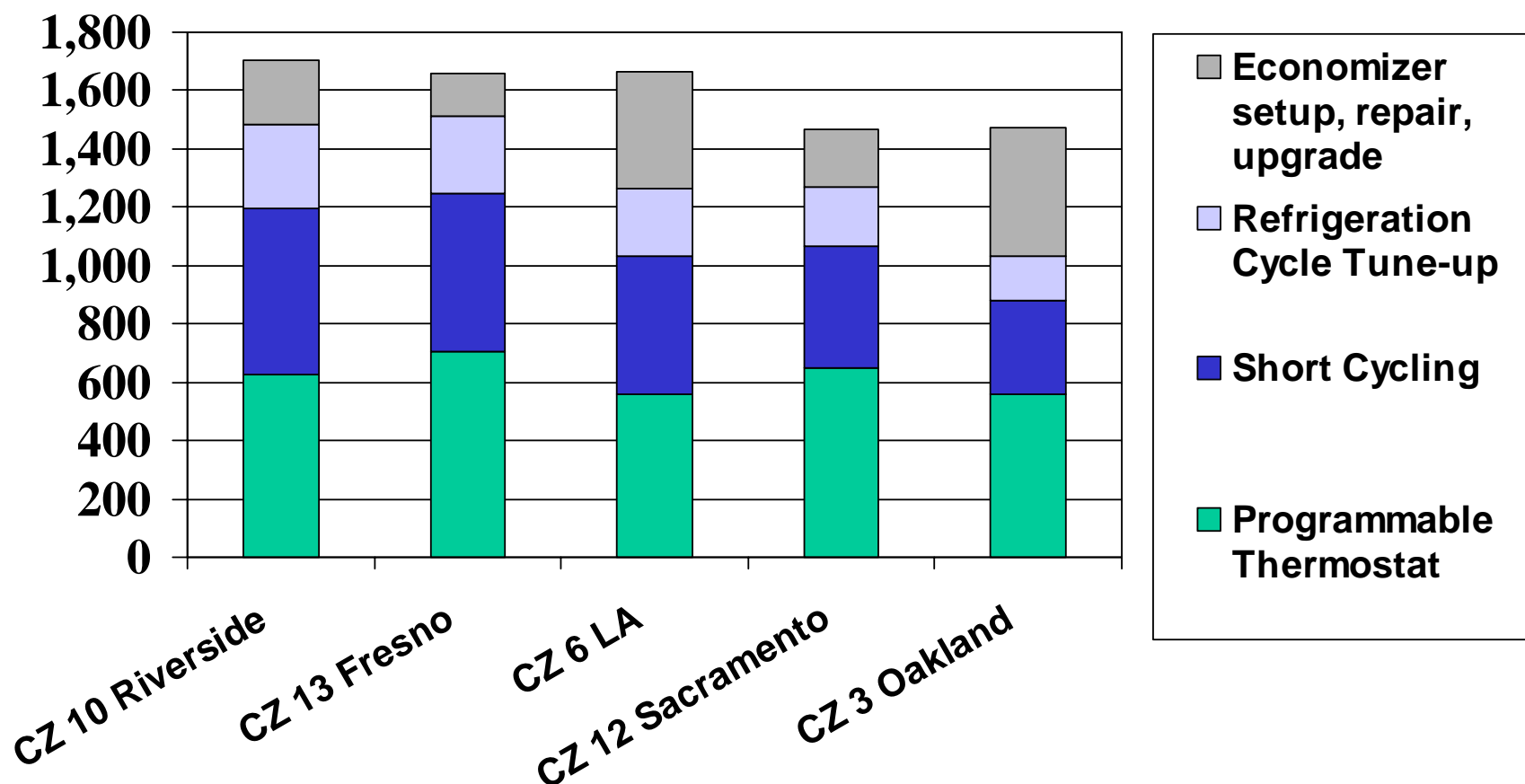
- Short cycling problem – significant reduction in peak kW
- Refrigeration cycle issues
 - Undercharge
 - Dirty coils
- Easy programmable thermostat corrections
 - Continuous fan operations
- Economizer functioning



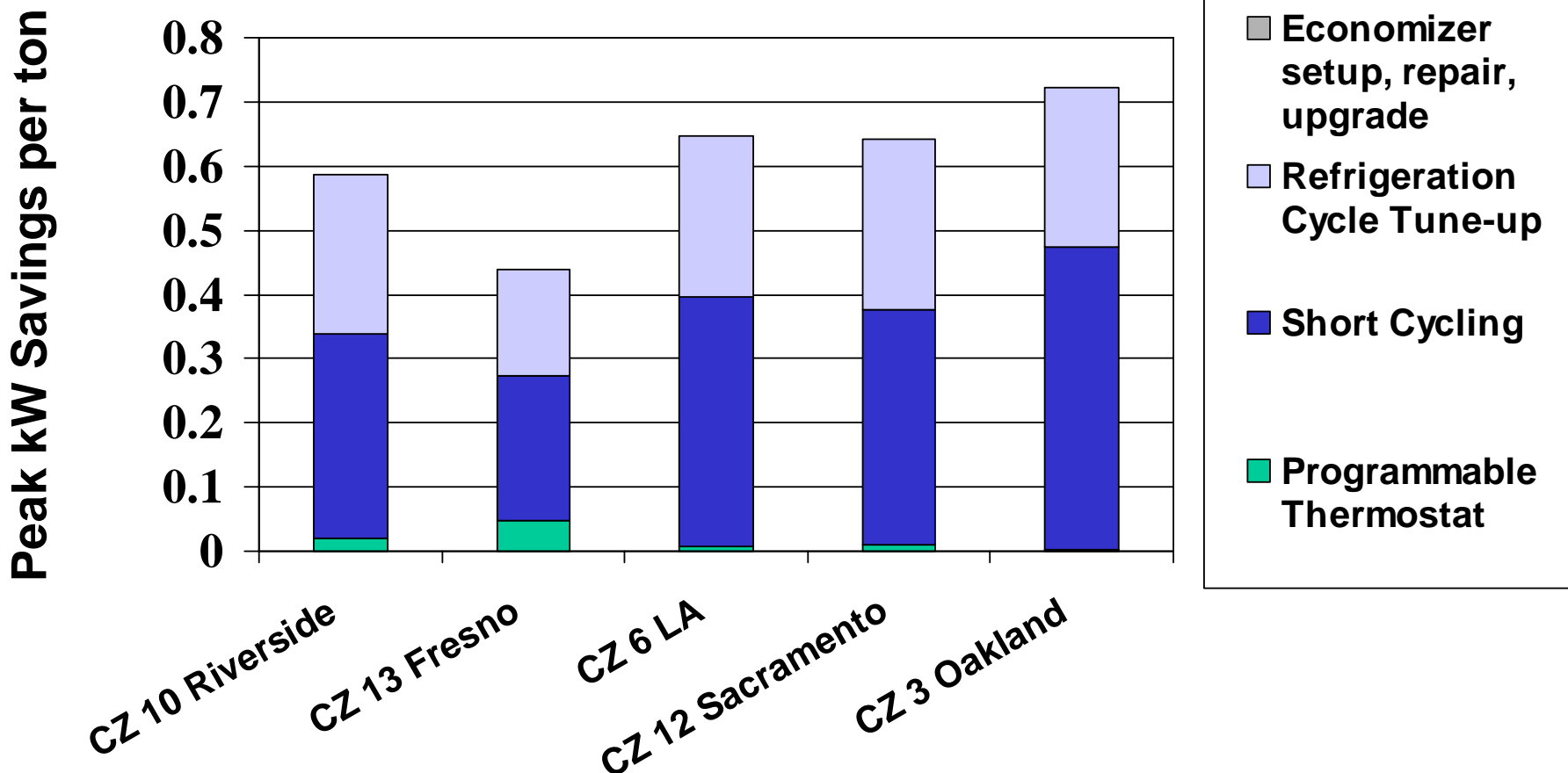
Savings can be significant
5,000 and 15,000 Annual kWh
Up to 1.00 kW per unit
But they are achievable over time
Not a single point of contact

Annual kWh/ton savings

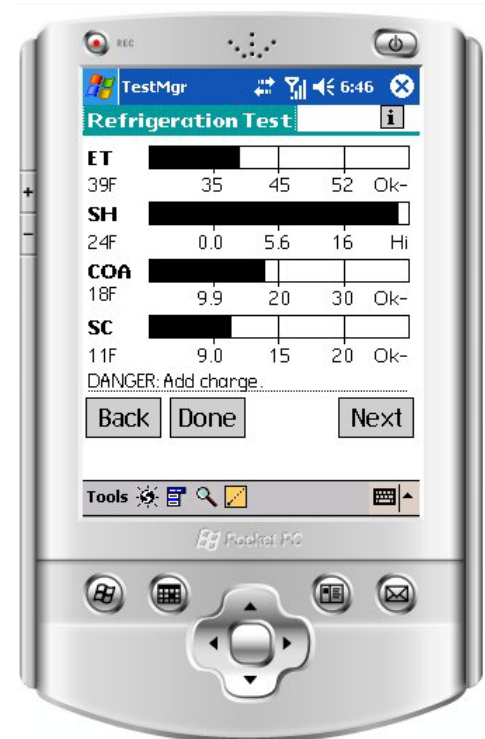
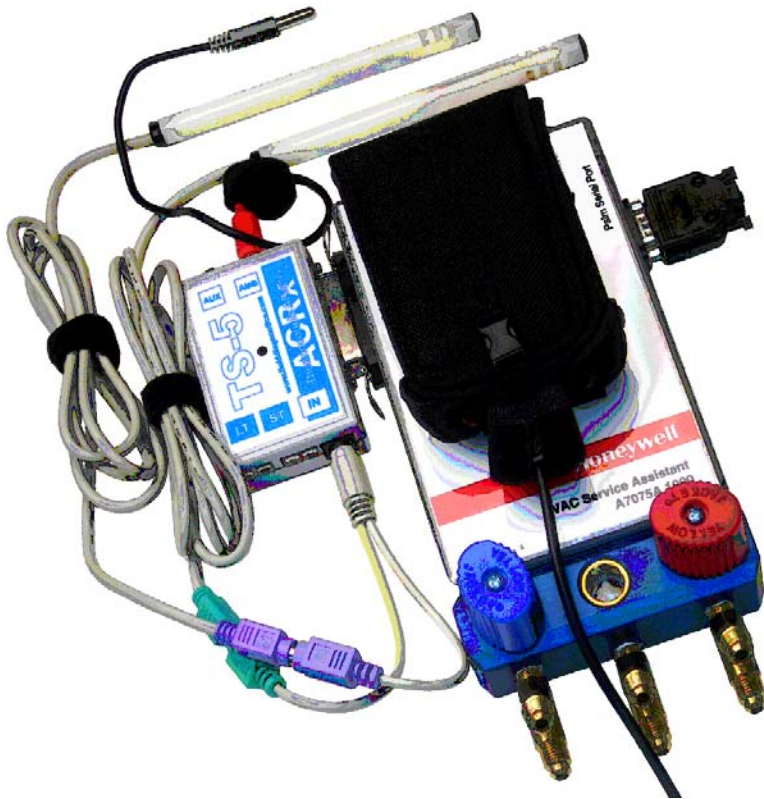
Annual kWh Savings per ton



Peak kW/ton savings



Portable technology



\$3,000 package of tools ...



Portable technology

Detailed Unit Information

| | | | |
|---------------|-----------|---------------------------|----------------------|
| Date: 3/08/07 | | Technician: Junior Ibarra | |
| SITE: | AIRE RITE | Make: | RHEEM |
| UNIT: | 5 | Model: | rrgg-10e81ckr |
| STAGE: | 1 | Serial Number: | AYA5151 C HA A F1294 |
| | | Expansion Device: | Fixed |
| | | Refrigerant: | R22 |
| | | High Service Port: | Liquid line |
| | | SEER: | 10.0 |
| | | Capacity: | 6 tons |

PRE-TEST CAUTION/Major Repair: Non condensables or restriction because ET is low and SH and SC are high
DIAGNOSTICS: and COA is greater than goal and not high.

POST-REPAIR ACCEPTABLE/No repair needed: Safe and reasonable performance because the data indicates this
DIAGNOSTICS: system is performing as expected given the conditions entered. No further system diagnostics are required.

| Performance Parameter | Pre-Test Value | Post-Repair Value | Realized Savings \$399 |
|--------------------------|----------------|-------------------|---------------------------|
| Efficiency Index (EI) | 72% | >98% | |
| Capacity Index (CI) | 64% | >98% | |
| Potential Annual Savings | \$399 | \$0 | |

The following default values are used for Potential Annual Savings calculation if actual values are not supplied: Nominal SEER 10 BTU/h/w, Annual Runtime 1200 hrs/year, 2nd stage runtime equals 25% of 1st stage runtime, Electrical cost \$0.10

| Diagnostics Parameter | Goal | Pre-Test | | Post-Repair | |
|------------------------------|------|----------|------------|-------------|------------|
| | | Value | Evaluation | Value | Evaluation |
| Evap Temp (ET) | 40 F | 24 F | Lo | 48 F | Hi |
| Superheat (SH) | 18 F | 34 F | Hi | 15 F | Ok- |
| Condenser Temp (CT) | -- F | 103 F | N/A | 83 F | N/A |
| Subcooling (SC) | 17 F | 31 F | Hi | 13 F | Ok- |
| Evaporator Delta T (EDT) | 17 F | 17 F | Ok | 18 F | Ok |
| Condenser Over Ambient (COA) | 26 F | 34 F | Ok+ | 15 F | Lo |

| Measurement | Pre-Test | Post-Repair | Measurement | Pre-Test | Post-Repair |
|-------------------------|----------|-------------|--------------------------------|----------|-------------|
| Suction Pressure (SP) | 48 psig | 80 psig | Ambient Temp (AMB) | 68 F | 68 F |
| Liquid Pressure (LP) | 204 psig | 150 psig | Return Air (RA) | 71 F | 70 F |
| Discharge Pressure (DP) | 219 psig | 165 psig | Supply Air (SA) | 54 F | 52 F |
| Suction Temp (ST) | 58 F | 62 F | Return Air Wet Bulb Temp (RWB) | 61 F | 60 F |
| Liquid Temp (LT) | 71 F | 70 F | Supply Air Wet Bulb Temp (SWB) | 45 F | 43 F |

... and support services.



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Portable technology Measurements

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Portable technology

Performance Indices

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Portable technology Diagnostics and Efficiency

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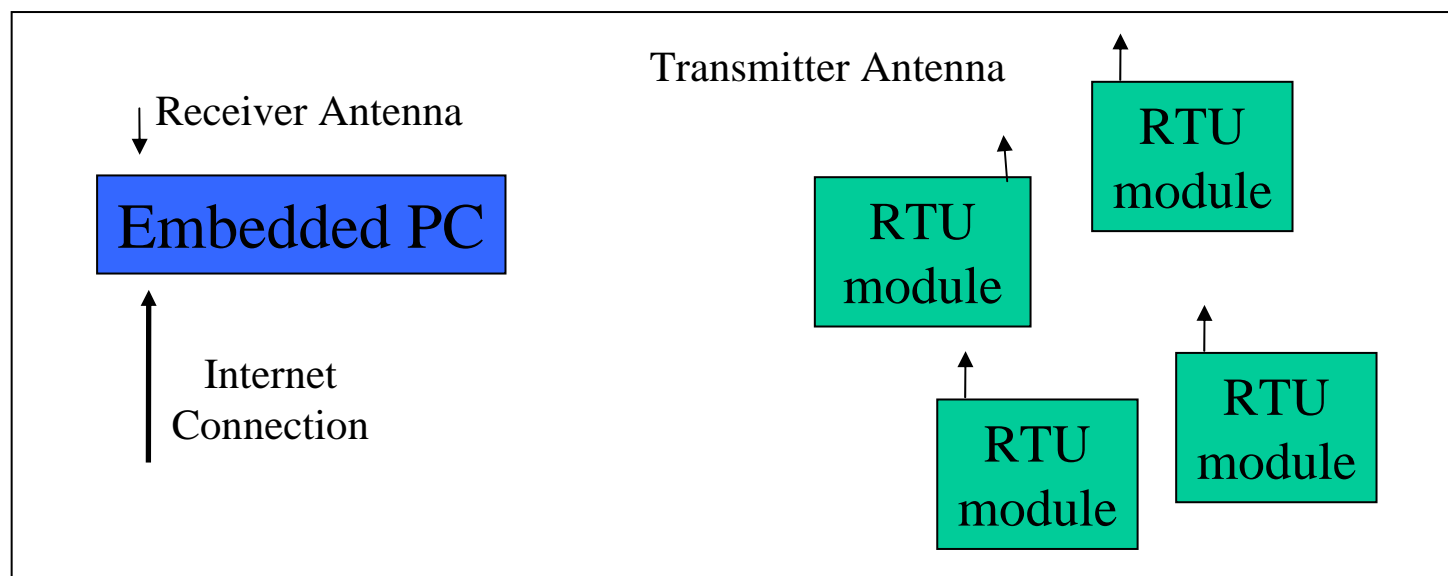
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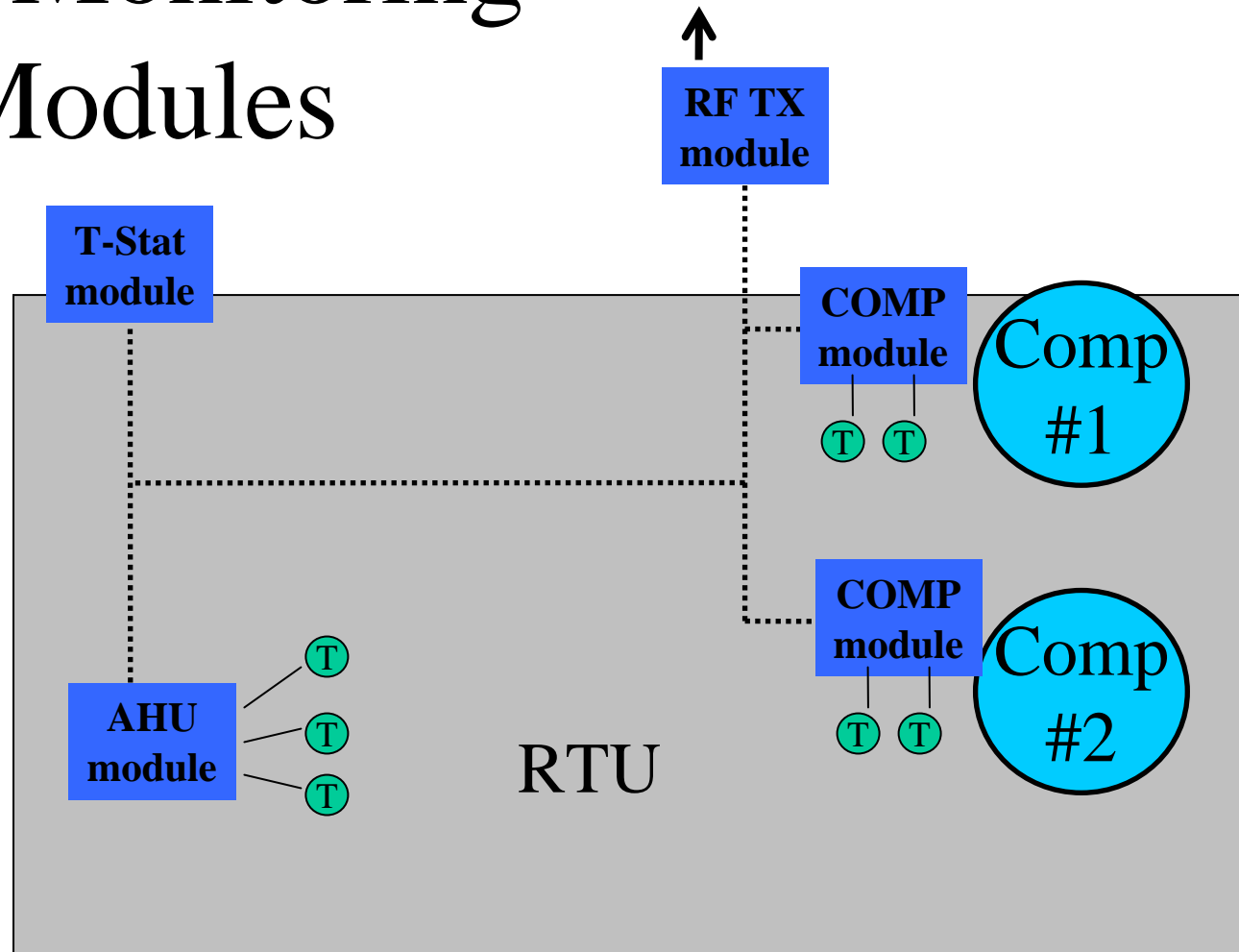


ACRx Sentinel™ RTU Monitoring System



Costs: Starting at about \$1,000 - \$800 per unit and driven down with higher quantity and OEM integration

RTU Monitoring Modules



ACRx Sentinel™ Installation



Installed on large Carrier commercial RTU



Sentinel™ modules – Cellular site interface, Thermostat and Compressor modules



Refrigerant pipe temperature

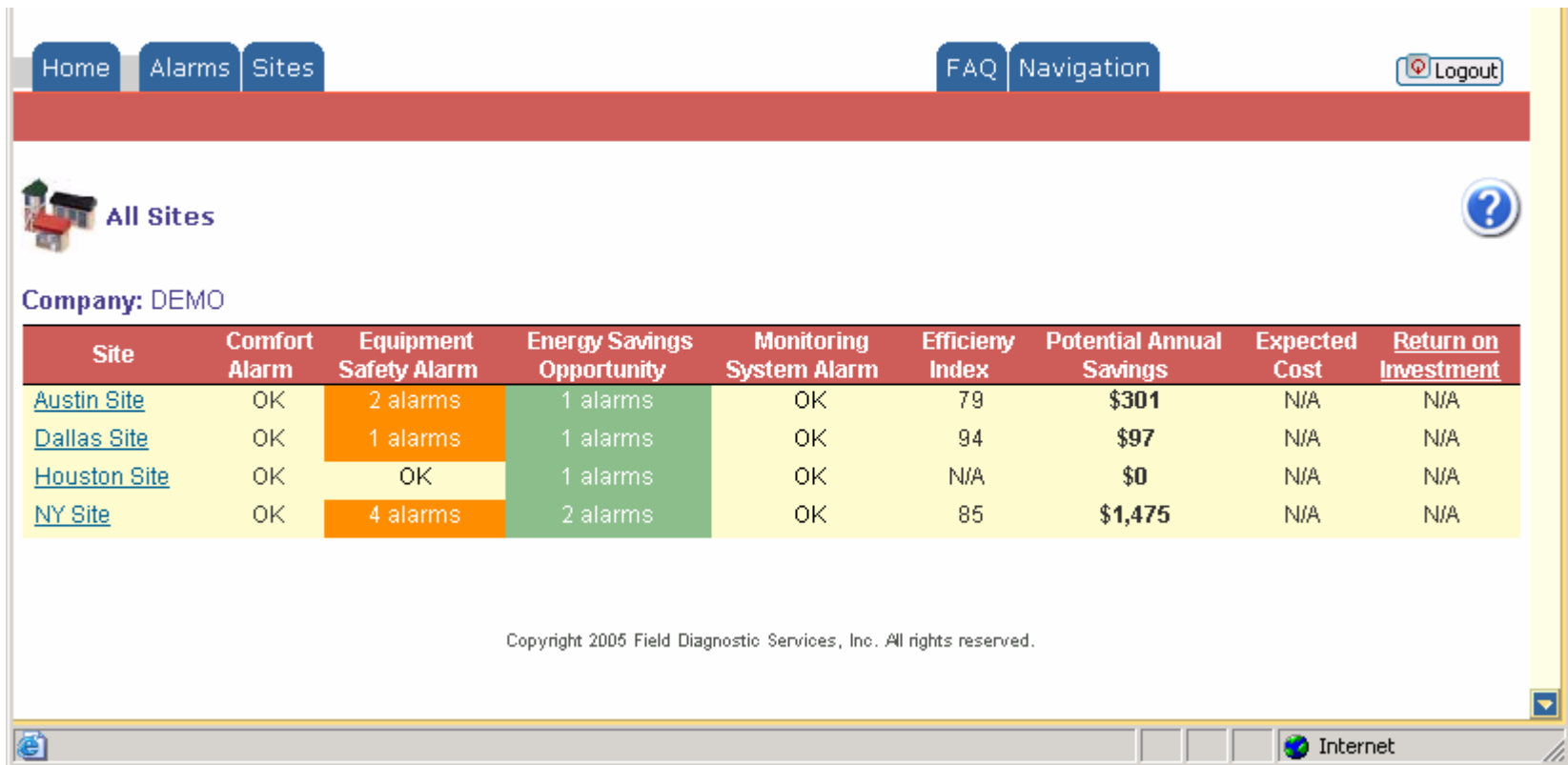


Condensing temperature



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Web-based reports



Comprehensive RTU monitoring

- Refrigeration cycles
- Economizer performance
 - Energy savings
 - IAQ
- Air handing unit
 - Delivering required airflow
- Gas furnaces
 - Combustion efficiency
 - Safety
- Building and internal operating controls

DSM and Title 24

- AirWatch program use Sentinel is deployment program providing persistent and sustainable savings
- Integrated unit curtailment for demand response programs.
- Qualified embedded monitoring and diagnostic system can qualify for Title 24 compliance credits



Conclusion

- Electric power and HVAC service resources can be better tracked and controlled with HVAC diagnostic systems
- Evolutionary technology from portable tools to embedded RTU monitoring
- Cost effective deployment in DSM programs and building codes (Title 24).